

by June 5

Work Order ID 84993

\*84993\*

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May-31-12 8:17:20 AM

Item ID: D212-601-042

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Heli-Utility-Pod RH, 205/212/214/412

Start Date: 5/31/12 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 6/05/12 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*  
Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9557	A
IIN-D212-601	B

100

0.00

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file & create labels per PPP D212-601-042 CHG003

0.00

Scanned  
JB

11/02/006/01

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

12/06/01 JB

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**\*84993\***

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Item ID: D212-601-042 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Heli-Utility-Pod RH, 205/212/214/412  
 Start Date: 5/31/12 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 6/05/12 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									
130		0.00							
<b>*130*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD212-601-042								
	Location: _____								
	PPP Rev: <u>SHIP Re 10/1/08</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

*(Handwritten signature)*

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*(Handwritten signature)*

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# Picklist Print

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Work Order ID: 84993

Parent Item: D212-601-042

Parent Item Name: Heli-Utility-Pod RH, 205/212/214/412

Start Date: 5/31/12

Required Date: 6/05/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev. A New Issue 08.07.16 DL verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>D3192-042</b> pod assembly		Manufactured	No				Each	0.0000		1	79708		
<b>D2199-5</b> Strut Details		Manufactured	No				Each	1.0000		1	JB		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				Mezz		1							
				40616		1			40616				
<b>D2199-7</b> Strut Details		Manufactured	No				Each	1.0000		1	JB		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				Mezz		1							
				40617		1			40617				
<b>D2199-9</b> Strut Details		Manufactured	No				Each	2.0000		0	JB		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				Mezz		2							
				57758		2			57758				
<b>AN4-5A</b> Bolt		Purchased	No				Each	945.0000		3	JB		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST355		945							
				120562		945			120562				
<b>AN4-7A</b> Bolt		Purchased	No				Each	124.0000		2	JB	12/06/01	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		124							
				117514		24			117514				
				120770		100							

# Picklist Print

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Work Order ID: 84993

Parent Item: D212-601-042

Parent Item Name: Heli-Utility-Pod RH, 205/212/214/412

Start Date: 5/31/12

Required Date: 6/05/12

Start Qty: 1.00

Required Qty: 1.00

**AN4-10A**  
Bolt

Purchased No

Each 83.0000

2

Location

Loc Qty

Loc Code

ST356

83

117619

33

121666

50

117619

**AN5-7A**  
Bolt

Purchased No

Each 2,585.0000

1

Location

Loc Qty

Loc Code

ST337

2585

119017

2585

119017

**AN5-10A**  
Bolt

Purchased No

Each 216.0000

1

Location

Loc Qty

Loc Code

ST337

216

118191

80

121181

36

121243

100

121181

**AN960JD416**  
Washer

NAS1149D0463J Purchased

No

Each 30.0000

12

Location

Loc Qty

Loc Code

ST351

30

116289

10

119097

20

121255

**AN960JD516**  
Washer

NAS1149D0563J Purchased

No

Each 0.0000

3

119246 JB 12/04/01

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Shop Packet Print

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# Picklist Print

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Work Order ID: 84993

Parent Item: D212-601-042

Parent Item Name: Heli-Utility-Pod RH, 205/212/214/412

Start Date: 5/31/12

Required Date: 6/05/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Nut

Purchased

No

Each

4,047.0000

7

JB

## Location

## Loc Qty

## Loc Code

ST300

4047

119075

125

121011

665

121444

2957

121652

300

121011

MS21042L5

Nut

Purchased

No

Each

1,443.0000

2

JB 12/06/01

## Location

## Loc Qty

## Loc Code

300

500

121652

500

ST300

943

108827

8

116105

5

116548

43

117611

18

119109

861

17651

8

119109

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Shop Packet Print

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## 5. PARTS LIST

Qty -041	Qty -042	Part Number	Description
X		D212-601-041	HELI-UTILITY-POD LH
	X	D212-601-042	HELI-UTILITY-POD RH
1		D3192-041	POD ASSEMBLY
	1	D3192-042	POD ASSEMBLY
1	1	*D2195	BRACKET
1	1	*D2196	BRACKET
1	1	*D2197	BRACKET
6	6	*D2198-1	BRACKET
1	1	*D2200-1	LID
1	1	*D2200-2	BASE
3	3	*D2204-6	LATCH
2	2	*D2204-9	LATCH
1	1	*D2258-220	PLACARD
1	1	*D2429-041	SPRING CLIP ASSEMBLY
1	1	*D2462-1700	NEOPRENE SEAL
5	5	*D2528-1	BACKER PLATE
4	4	*D2528-3	BACKER PLATE
1	1	*D2569	HINGE
1	1	*D3007-041	PROP ASSEMBLY
3	3	*D3191-1	BACKER PLATE
3	3	*D3191-3	BACKER PLATE
38	38	*AD64ABS	RIVET
30	30	*AN3-10A	BOLT
30	30	*AN3-4A	BOLT
13	13	*AN4-5A	BOLT
1	1	*AN4-6A	BOLT
6	6	*AN4-11A	BOLT
2	2	*AN526C632R7	SCREW
2	2	*AN960JD6	WASHER
60	60	*AN960JD10	WASHER
21	21	*AN960JD416	WASHER
60	60	*MS21042L3	NUT (OR -3)
20	20	*MS21042L4	NUT (OR -4)
2	2	*MS21042L06	NUT (OR -06)
1	1	<del>D2199-2</del>	STRUT <u>D2199-51</u>
1	1	D2199-7	STRUT
1	1	D2199-9	STRUT
3	3	AN4-5A	BOLT
2	2	AN4-7A	BOLT
2	2	AN4-10A	BOLT
1	1	AN5-7A	BOLT
1	1	AN5-10A	BOLT
12	12	AN960JD416	WASHER
3	3	AN960JD516	WASHER
7	7	MS21042L4	NUT (OR -4)
2	2	MS21042L5	NUT (OR -5)

\*INCLUDED IN D3192-041/-042 ASSEMBLIES LISTED ABOVE

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D212-601-042 PAR #: CAR 11-40 Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 4 Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: <u>60752</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>10/11/29</u>	<u>100</u>	Found at <del>new</del> Double checking info to 72n that 721 calls for 02199-2 strut but the Parts list calls for 02199-2 strut.	<u>10.11.29</u>	→ open a par to fix parts list in 72n. instn.	<u>CAR 11-40</u>	<u>10.11.29</u>	<u>10/11/29</u>	

NOTE: Date & initial all entries

## 5. PARTS LIST

Qty -041	Qty -042	Part Number	Description
X		D212-601-041	HELI-UTILITY-POD LH
	X	D212-601-042	HELI-UTILITY-POD RH
1		D3192-041	POD ASSEMBLY
	1	D3192-042	POD ASSEMBLY
1	1	*D2195	BRACKET
1	1	*D2196	BRACKET
1	1	*D2197	BRACKET
6	6	*D2198-1	BRACKET
1	1	*D2200-1	LID
1	1	*D2200-2	BASE
3	3	*D2204-6	LATCH
2	2	*D2204-9	LATCH
1	1	*D2258-220	PLACARD
1	1	*D2429-041	SPRING CLIP ASSEMBLY
1	1	*D2462-1700	NEOPRENE SEAL
5	5	*D2528-1	BACKER PLATE
4	4	*D2528-3	BACKER PLATE
1	1	*D2569	HINGE
1	1	*D3007-041	PROP ASSEMBLY
3	3	*D3191-1	BACKER PLATE
3	3	*D3191-3	BACKER PLATE
38	38	*AD64ABS	RIVET
30	30	*AN3-10A	BOLT
30	30	*AN3-4A	BOLT
13	13	*AN4-5A	BOLT
1	1	*AN4-6A	BOLT
6	6	*AN4-11A	BOLT
2	2	*AN526C632R7	SCREW
2	2	*AN960JD6	WASHER
60	60	*AN960JD10	WASHER
21	21	*AN960JD416	WASHER
60	60	*MS21042L3	NUT (OR -3)
20	20	*MS21042L4	NUT (OR -4)
2	2	*MS21042L06	NUT (OR -06)
1	<del>1</del>	<del>D2199-2</del>	STRUT <del>D2199-5</del> +1
1	1	D2199-7	STRUT
1	1	D2199-9	STRUT
3	3	AN4-5A	BOLT
2	2	AN4-7A	BOLT
2	2	AN4-10A	BOLT
1	1	AN5-7A	BOLT
1	1	AN5-10A	BOLT
12	12	AN960JD416	WASHER
3	3	AN960JD516	WASHER
7	7	MS21042L4	NUT (OR -4)
2	2	MS21042L5	NUT (OR -5)

\*INCLUDED IN D3192-041/-042 ASSEMBLIES LISTED ABOVE

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Date: 03.06.02